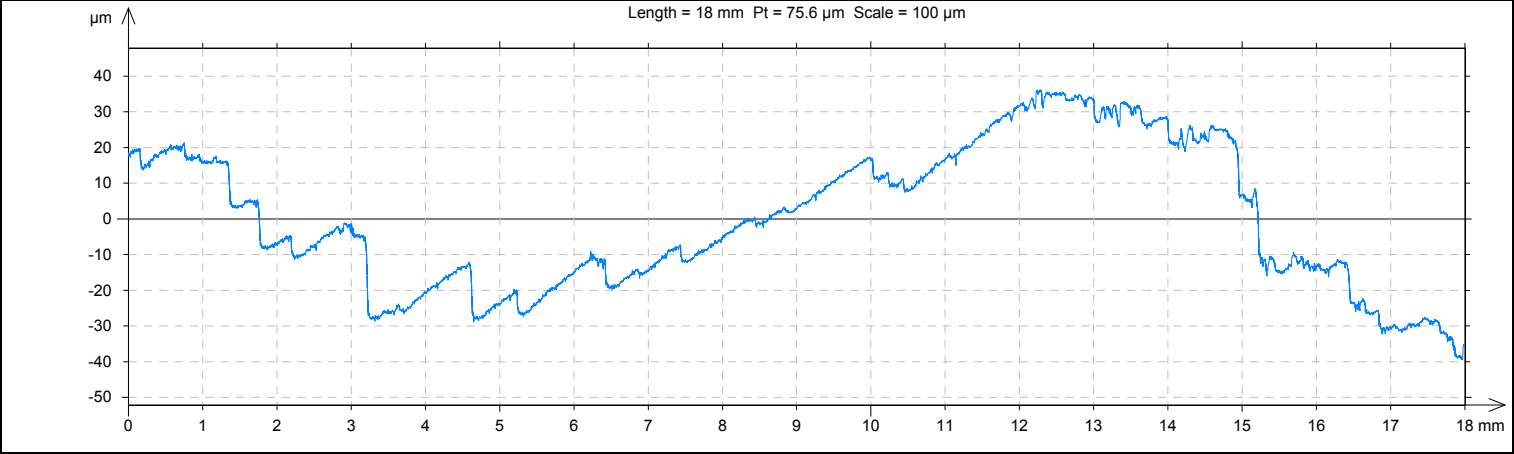
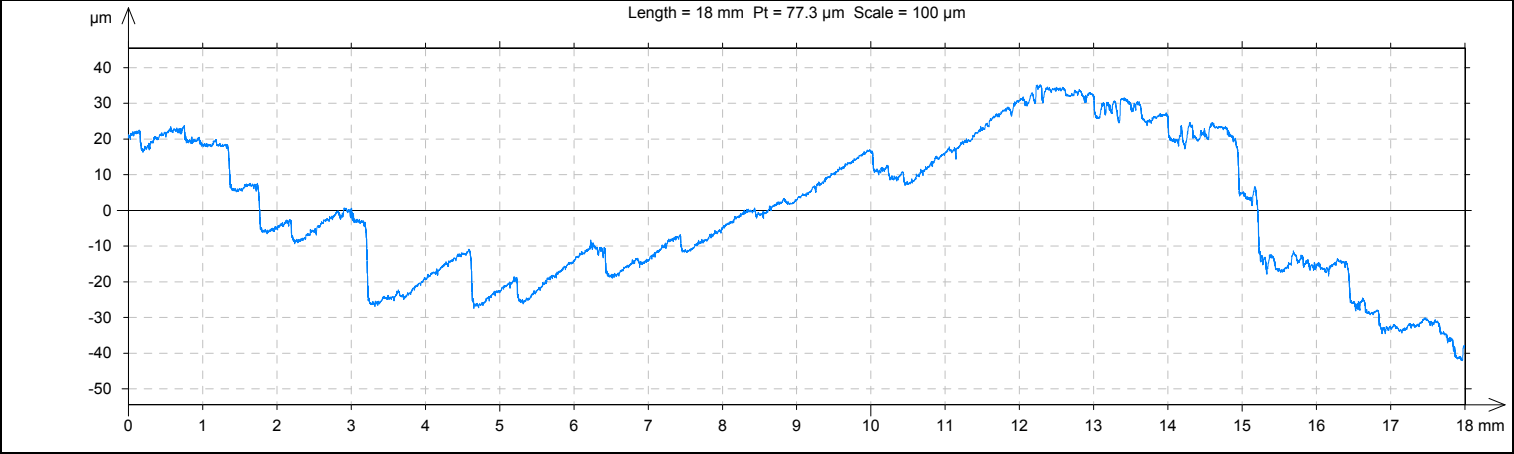


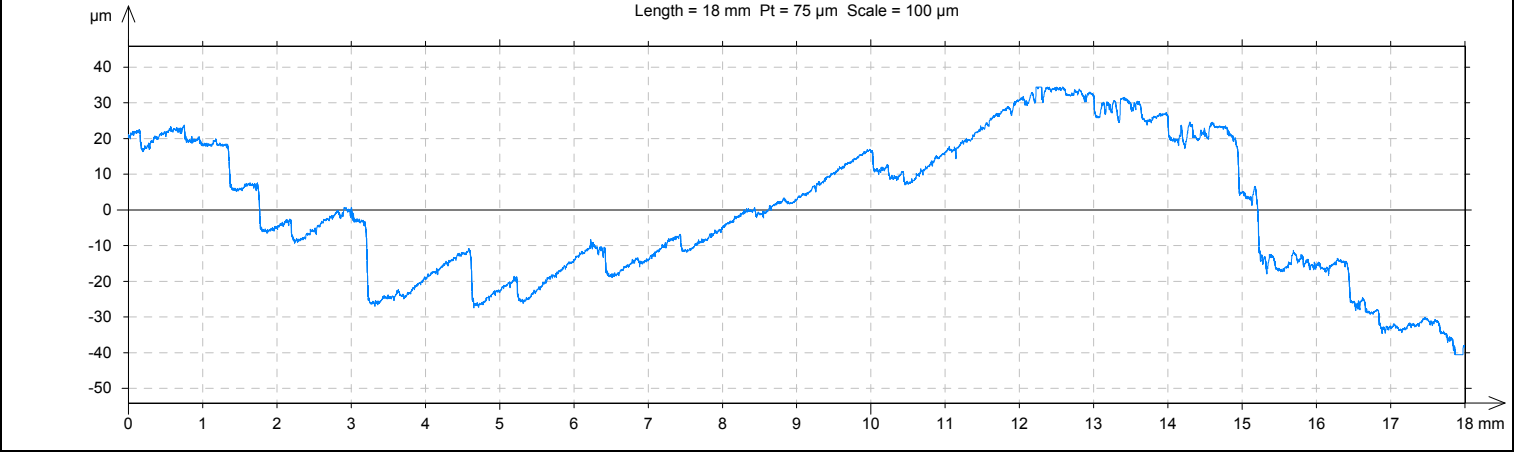
Změřený profil



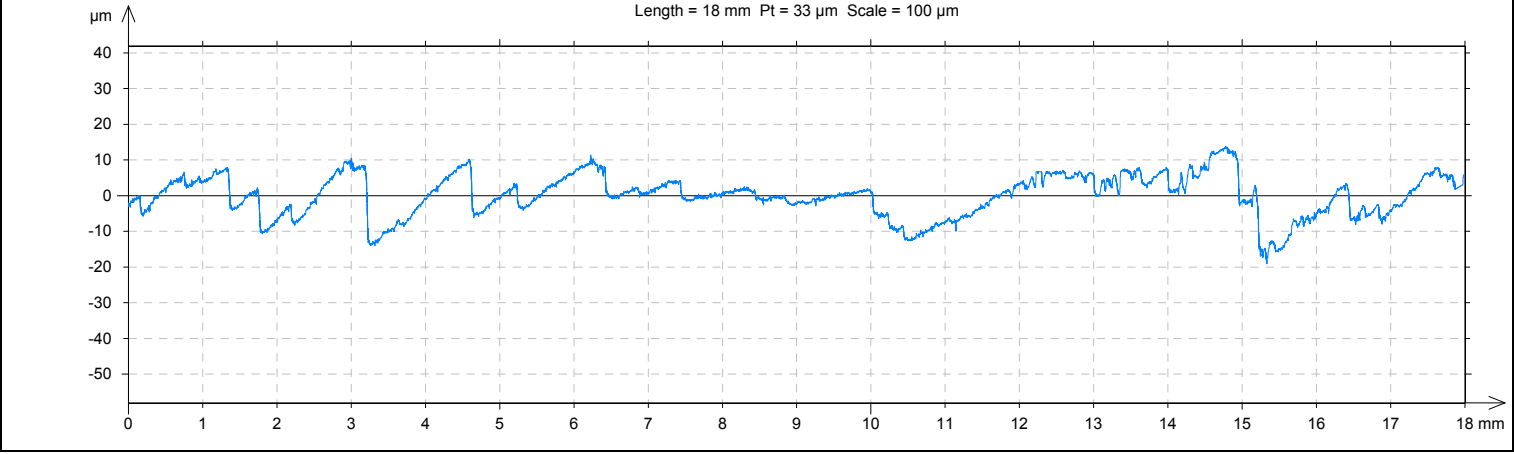
Vyrovnaný profil



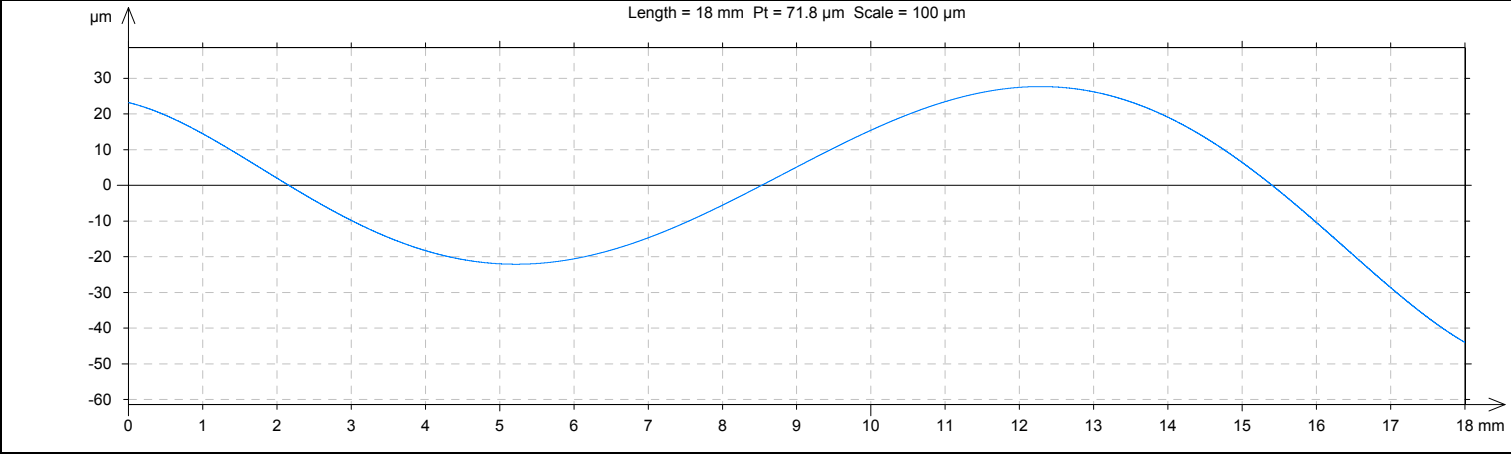
Thresholding



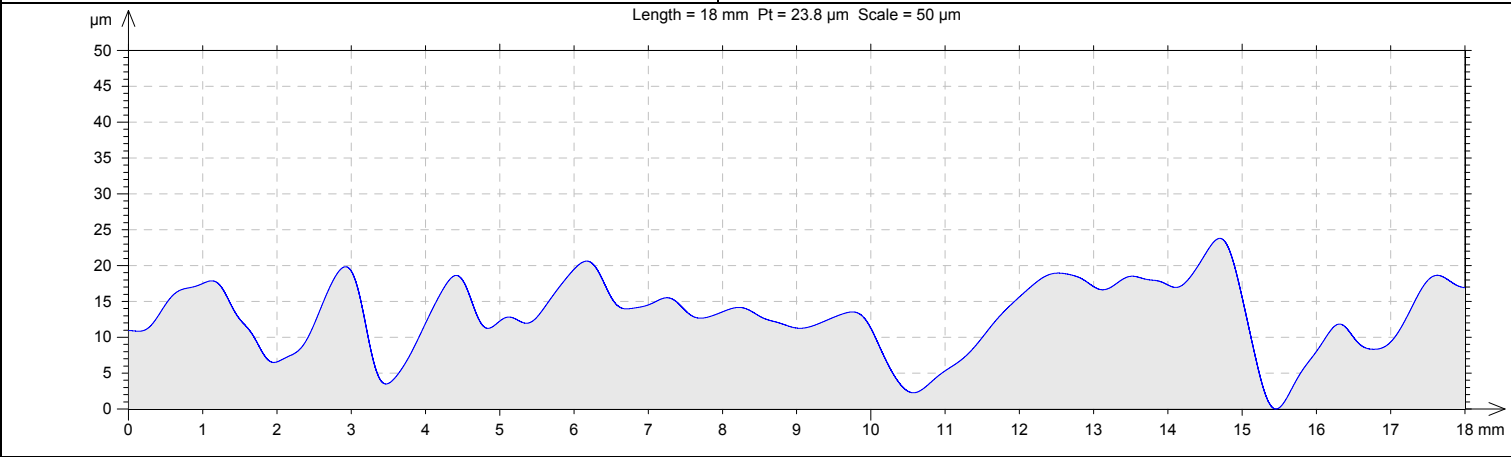
Odstranění tvaru - polynomem 5. řádu



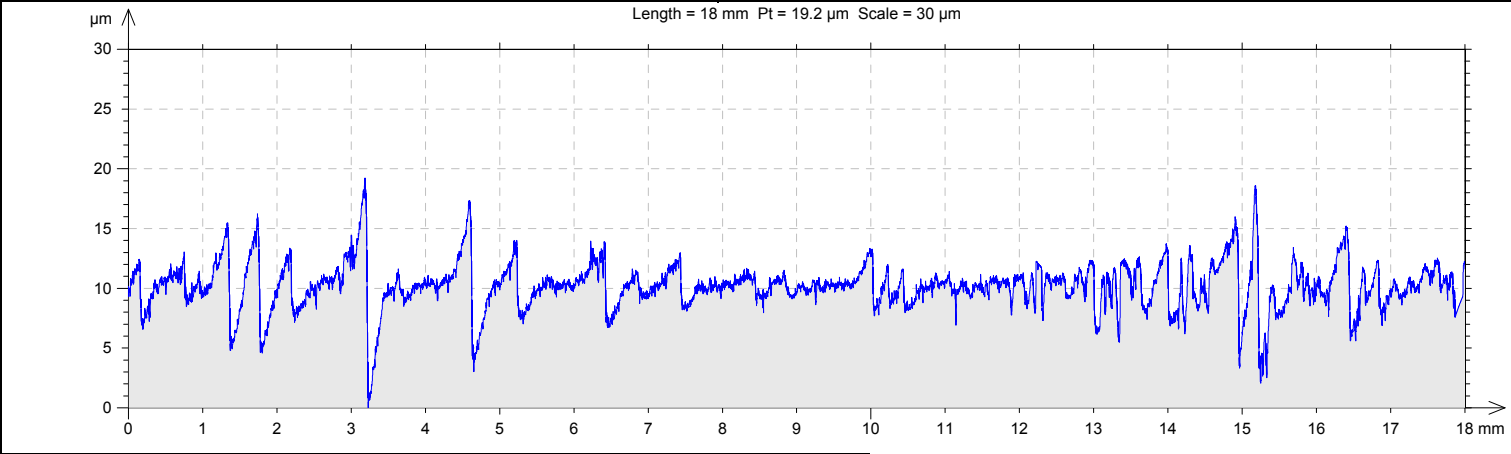
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 4X_1 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

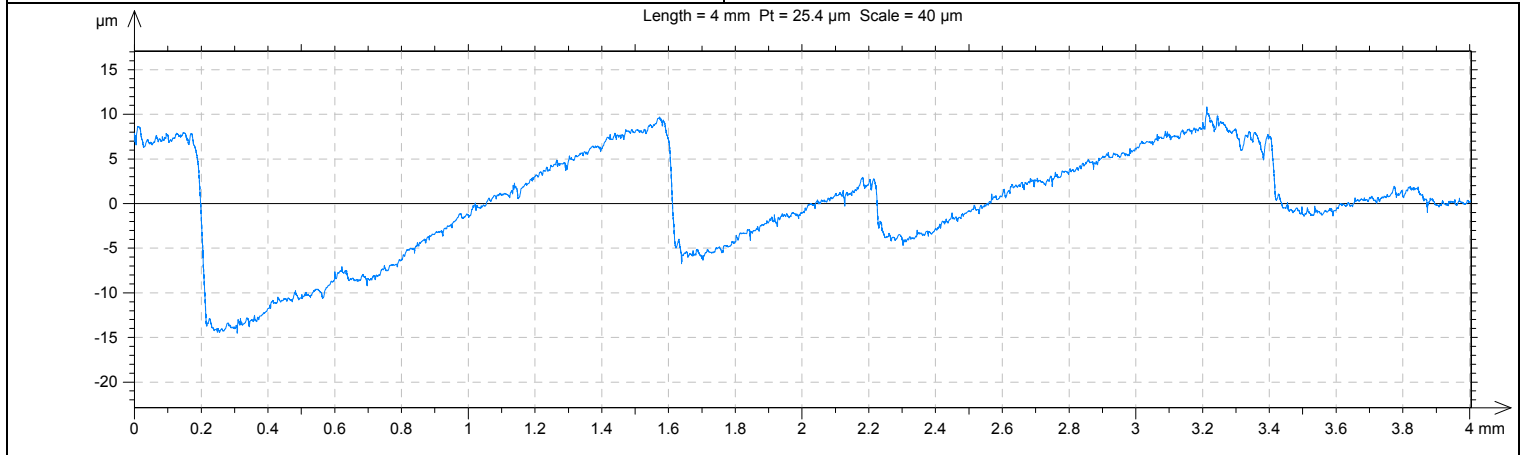
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.14 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 7.36 μm
Rz: Maximum Height of roughness profile.
RSm = 0.118 mm
RSm: Mean Width of the roughness profile elements.

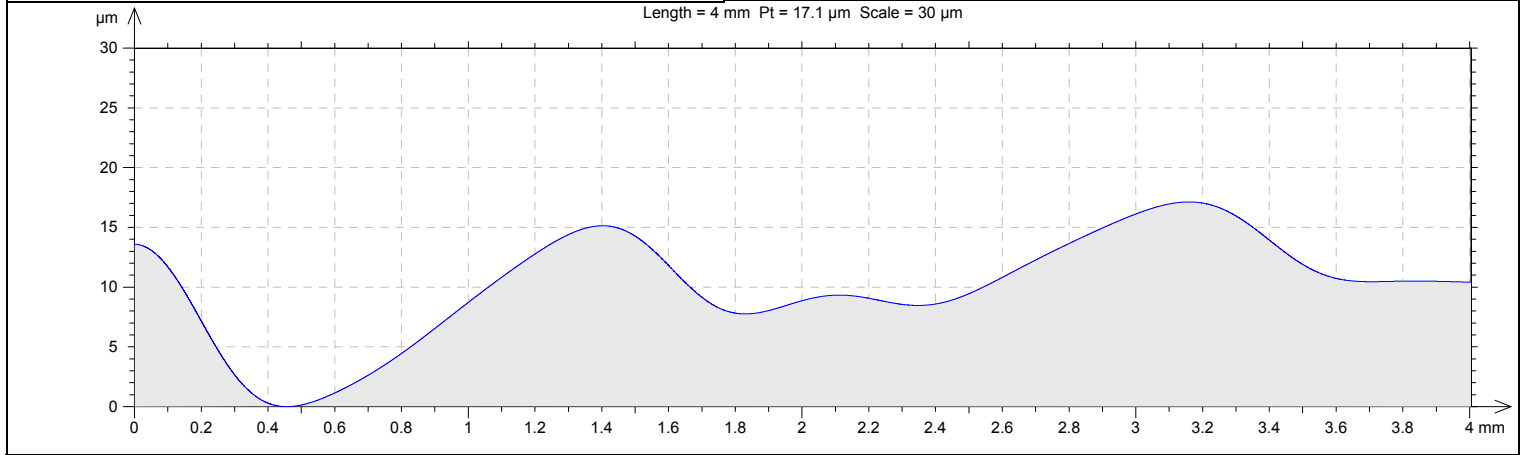
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.451 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.53 μm
Wz: Maximum Height of waviness profile.
WSm = 1.17 mm
WSm: Mean Width of the waviness profile elements.

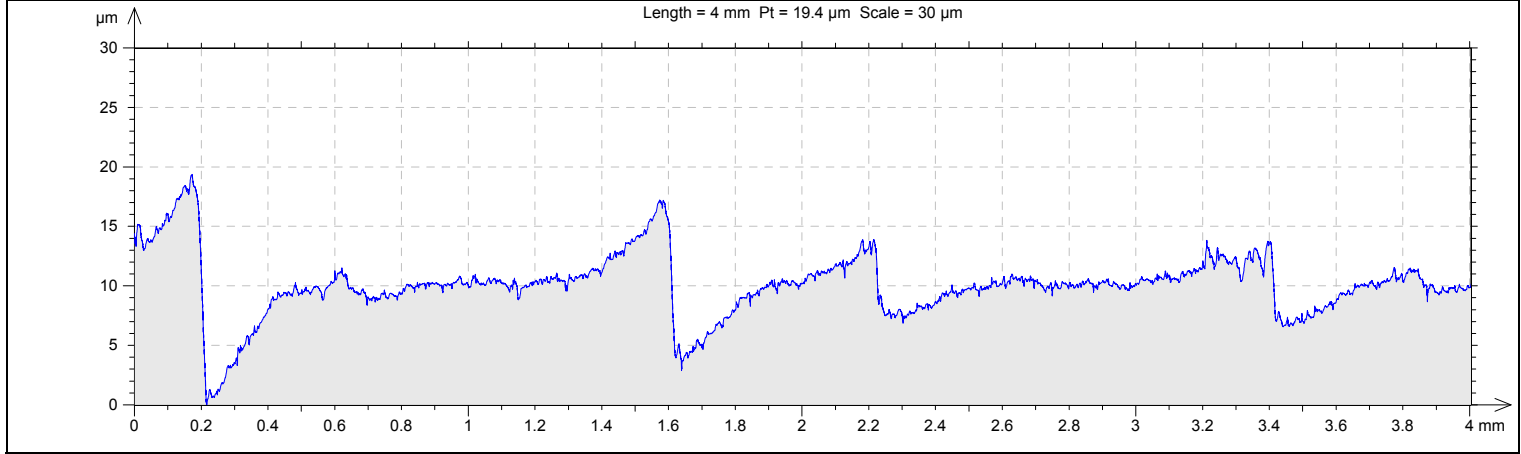
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira 4X_1
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

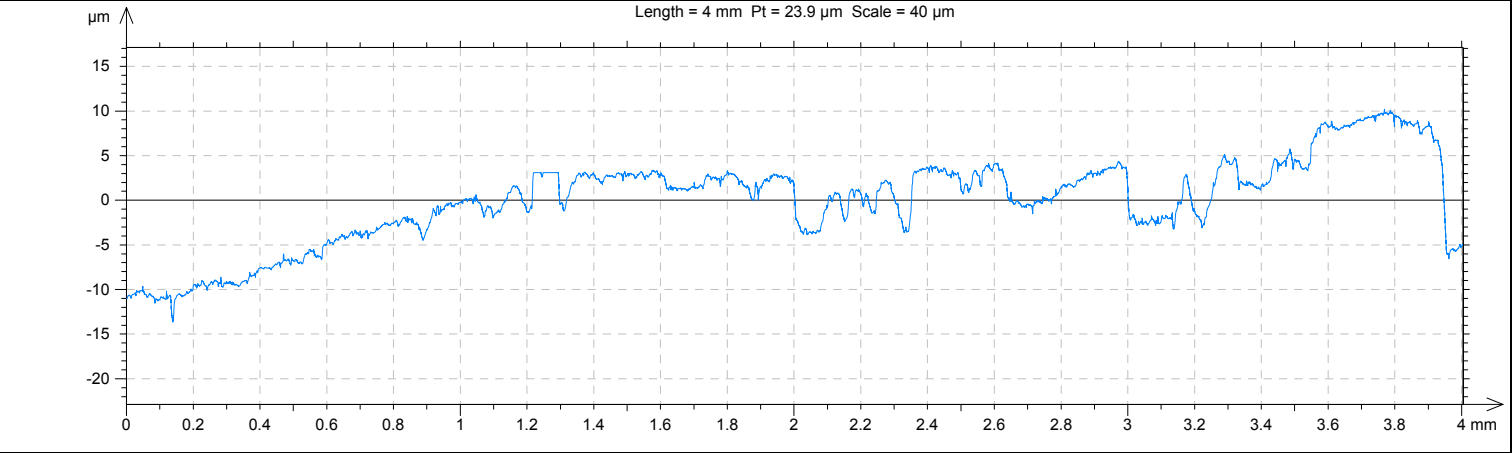
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.05 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 7.61 μm
Rz: Maximum Height of roughness profile.
RSm = 0.111 mm
RSm: Mean Width of the roughness profile elements.

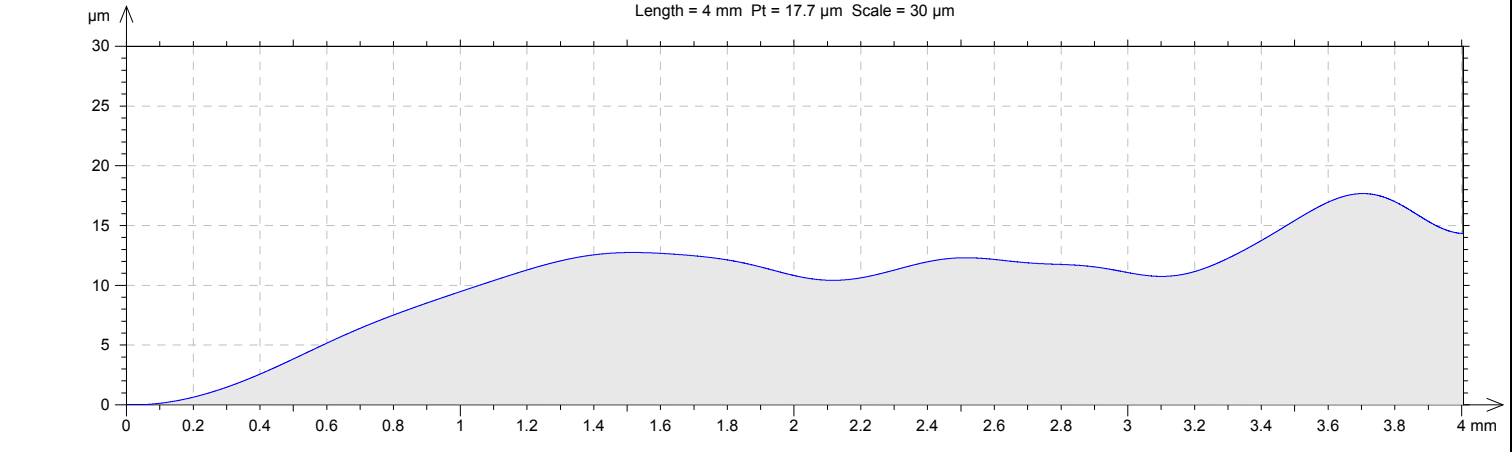
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.58 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 2.05 μm
Wz: Maximum Height of waviness profile.
WSm = 0.764 mm
WSm: Mean Width of the waviness profile elements.

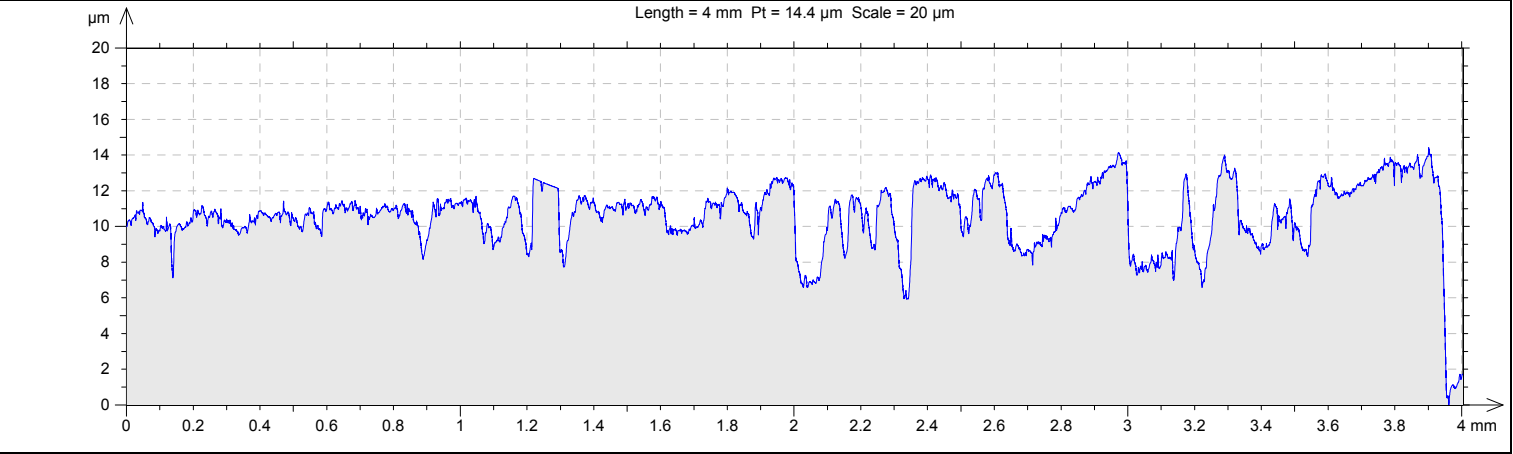
Samotná drsnost_vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira 4X_1
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.14 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 5.82 µm
Rz: Maximum Height of roughness profile.
RSm = 0.0935 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.22 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 0.838 µm
Wz: Maximum Height of waviness profile.
WSm = 1.04 mm
WSm: Mean Width of the waviness profile elements.